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D350-607-541
Job Sheet 188165



Part No: D350-607-541

Job Qty: 1 ea

Part Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Heavy Duty Lid



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/4/19

Job Tracking No:

Due Date: 1/29/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D350-607 REV.F IPP REV:A 10-08-19 AS PER REV.A DD VEF BY:EC IPP Rev:B 11.02.09 add to install label DD verf by:EC IPP REV:C 12.03.06 AS PER ECN12-535 DD VEF:EC IPP REV:D 12.07.24 AS PER ECN 12-610 DD VEF:EC IPP REV:E 13.08.21 CHG005 / ECN 13-624 DD VEF:JLM IPP REV:F 14.06.09 AS PER ECN14-572 DD VEF:JLM IPP REV:G 16.09.12 added note at seq120 PAR16-515 DD VEF:JLM IPP Rev.H 17.06.08 As Per IIN Rev.E DP Verify DD

Ship Via:

07662

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	1/29/19	1/29/19	0.00	0.00	Start Up Stores/Pkg-2		JAN 23 2019
110	Packaging	1 pcs	1/29/19	1/29/19	0.00	0.00	Packaging1-3		DAS 46 FEB 12 2019
120	QC	1 pcs	1/29/19	1/29/19	0.00	0.00	QC4		469-89 FEB 12 2019
130	Packaging	1 pcs	1/29/19	1/29/19	0.00	0.00	Packaging3-1		DAS 46 FEB 12 2019
135	DC	1 pcs	1/29/19	1/29/19	0.00	0.00	DC		DAS 21 FEB 12 2019
140	QC21-FG	1 Ea	1/29/19	1/29/19	0.00	0.00	QC21		21 9-89 FEB 12 2019

Part Op 130 - Package as per PPPD350-607-541

Descriptions: 135 - Photocopy bluefile & type labels per PPP D350-607-541 CHG008

DAS
21
9-89

FEB 12 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C4	Nut	1 Ea (1 ea)	90-Start up Operation	5103954
AN4-13A	Bolt	6 Ea (6 ea)	90-Start up Operation	5115326
AN4C15	BOLT	1 Ea (1 ea)	90-Start up Operation	5113810
D2690-6	Lanyard	1 Ea (1 ea)	90-Start up Operation	5140840
D3912-041	Eyebolt Receiver Assembly	1 Ea (1 ea)	90-Start up Operation	5127069
D4086-200	Placard, Max Load	1 pcs (1 ea)	90-Start up Operation	512504
D4150-041	Attachment Arm Assembly	1 pcs (1 ea)	90-Start up Operation	5130557
D4151-041	Basket Fwd Hardpoint Assembly, Lower	1 pcs (1 ea)	90-Start up Operation	5135922
D4151-043	Basket Fwd Hardpoint Assembly, Upper	1 Ea (1 ea)	90-Start up Operation	5135944
D4917-300	Placard, Max Load	1 pcs (1 ea)	90-Start up Operation	5124504
MS17984-C413	Quick Release Pin	1 pcs (1 ea)		5112906

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042) _____	
Description Work Order Deviation			Disposition		
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S147080 Part: D350-607-541 Job No: 188165 Serial No/Batch: S147080 Revision: F Inspector: Exp Date: Instructions: TC STC SH94-14 Issue 7 of 7			Completed By _____ Lead hand / Supervisor _____ QC / QA Coordinator _____		
FAULT CATEGORY					
Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐	
Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐		er/Details: _____			

			90-Start up Operation	
MS21042L4	Nut	6 Ea (6 ea)	90-Start up Operation	5132376
MS24665-151	Cotter Pin	1 Ea (1 ea)	90-Start up Operation	5053957
NAS1149C0463R	Washer	3 Ea (3 ea)	90-Start up Operation	5124667
NAS1149F0432P	Washer	12 Ea (12 ea)	90-Start up Operation	5131202
NAS1515H4L	Washer	2 Ea (2 ea)	90-Start up Operation	5044189
D4085-3	Placard	1 Ea (1 ea)	90-Start up Operation	5130440
D350-607-511	AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH	1 Ea (1 ea)	110-Packaging	5149327
D4030-041	Long Basket Assembly (350)	1 Ea (1 ea)	110-Packaging	5152718

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN310C4	1	55	0
	AN4-13A	6	448	0
	AN4C15	1	60	0
	D2690-6	1	57	0
	D3912-041	1	12	0
	D4085-3	1	26	0
	D4086-200	1	16	0
	D4150-041	1	14	0
	D4151-041	1	17	0
	D4151-043	1	13	0
	D4917-300	1	22	0
	MS17984-C413	1	29	0
	MS21042L4	6	1,857	0
	MS24665-151	1	81	0
	NAS1149C0463R	3	466	0
	NAS1149F0432P	12	898	0
	NAS1515H4L	2	244	0
110-Packaging	D350-607-511	1	0	0
	D4030-041	1	0	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER

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